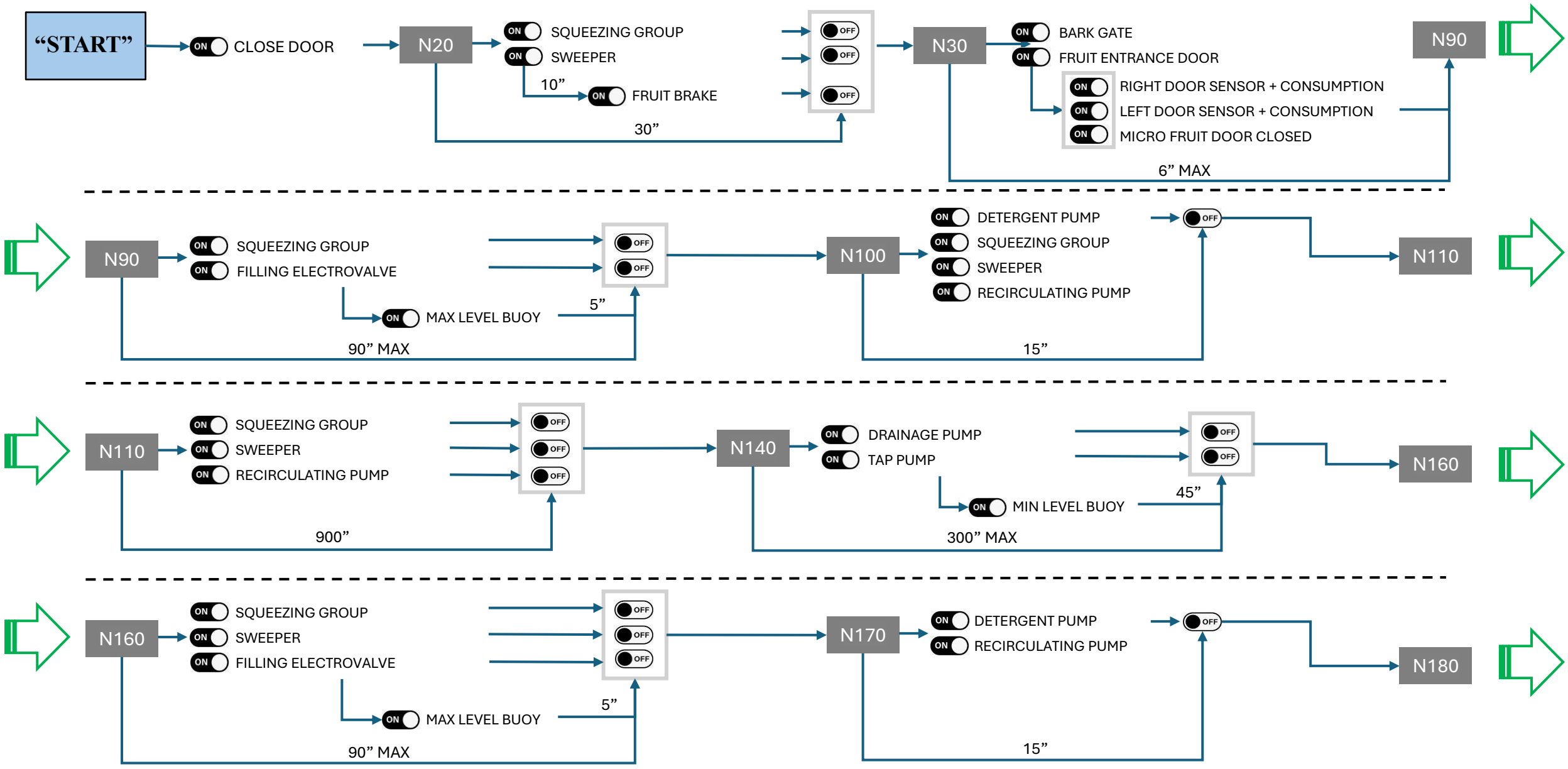
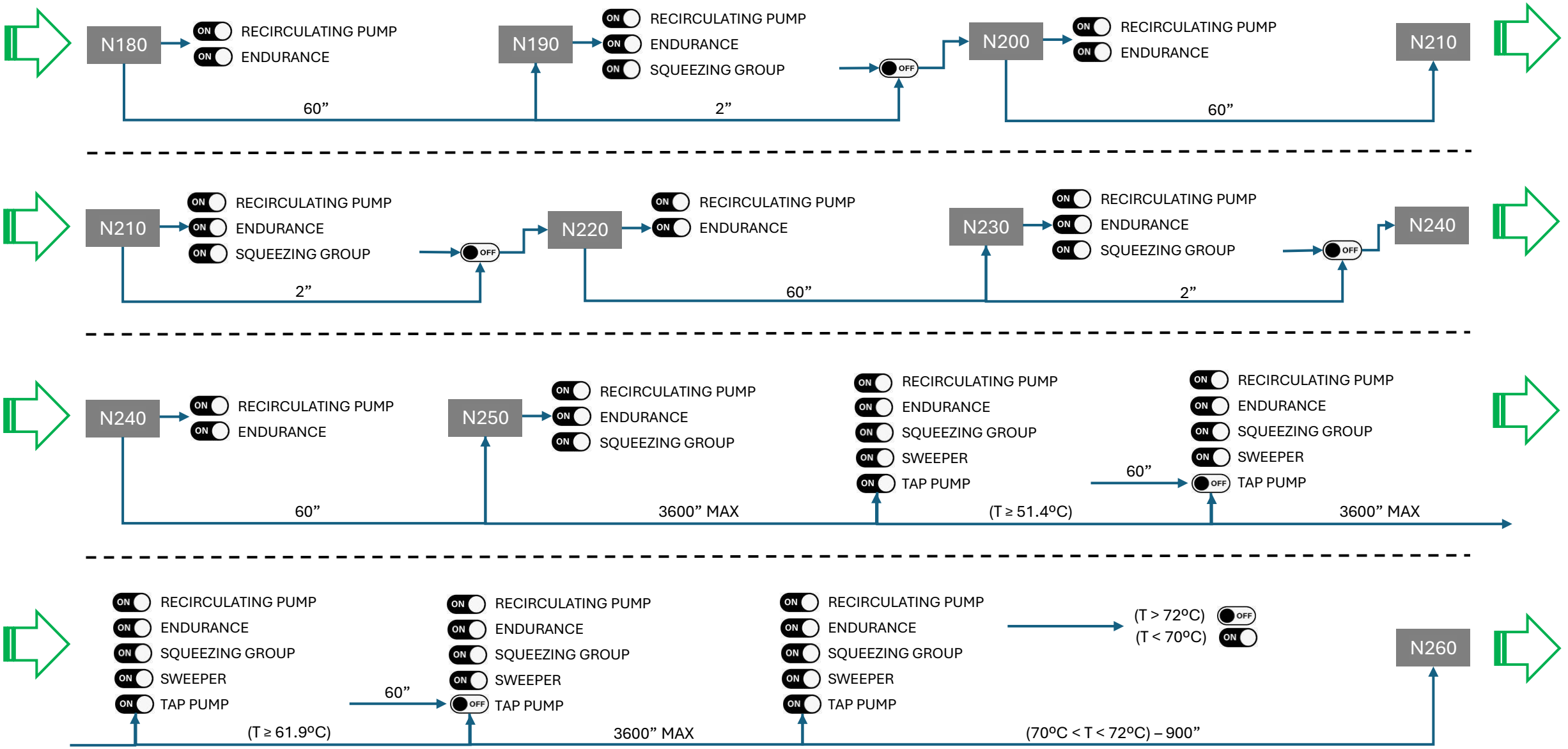
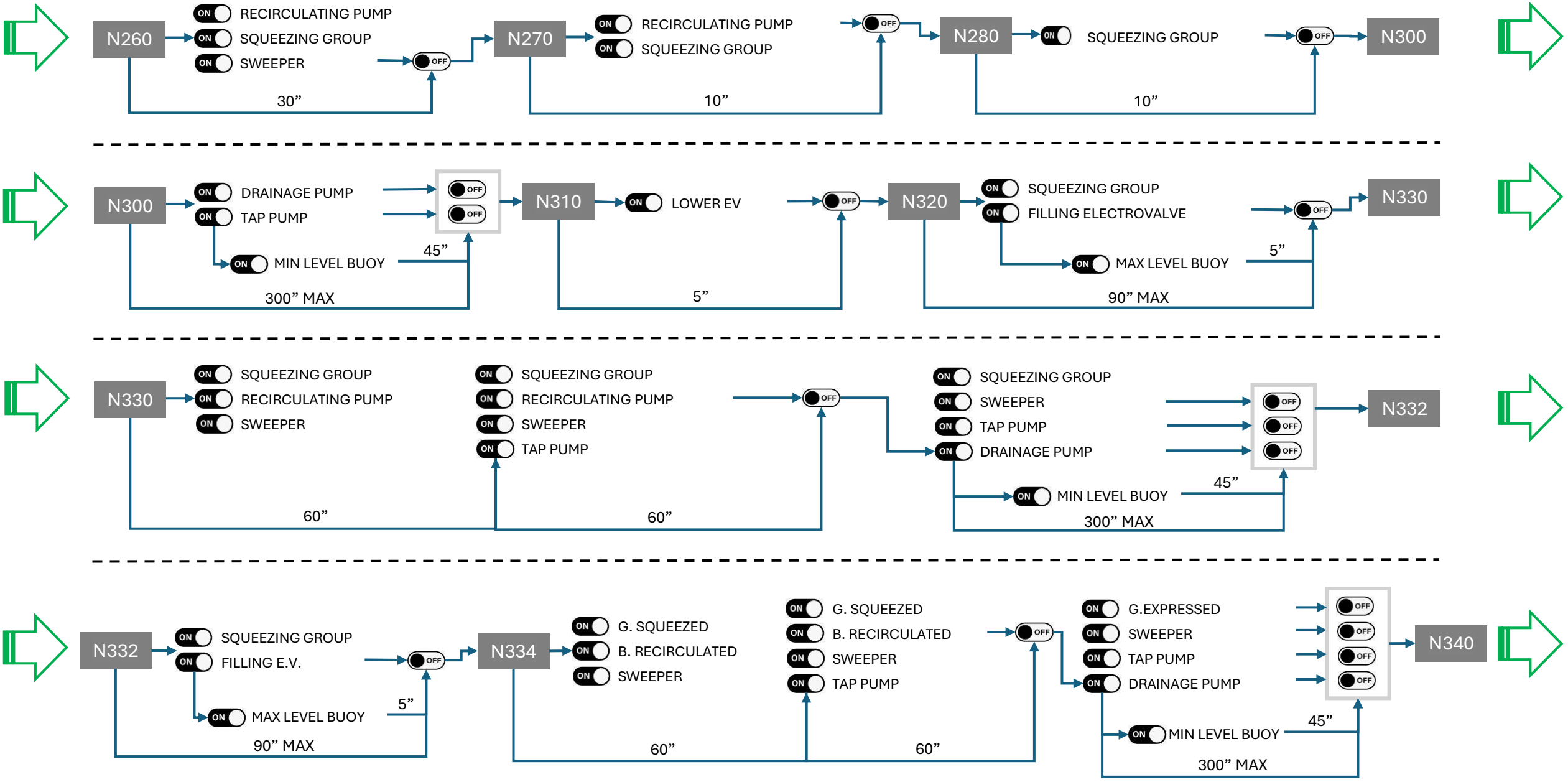
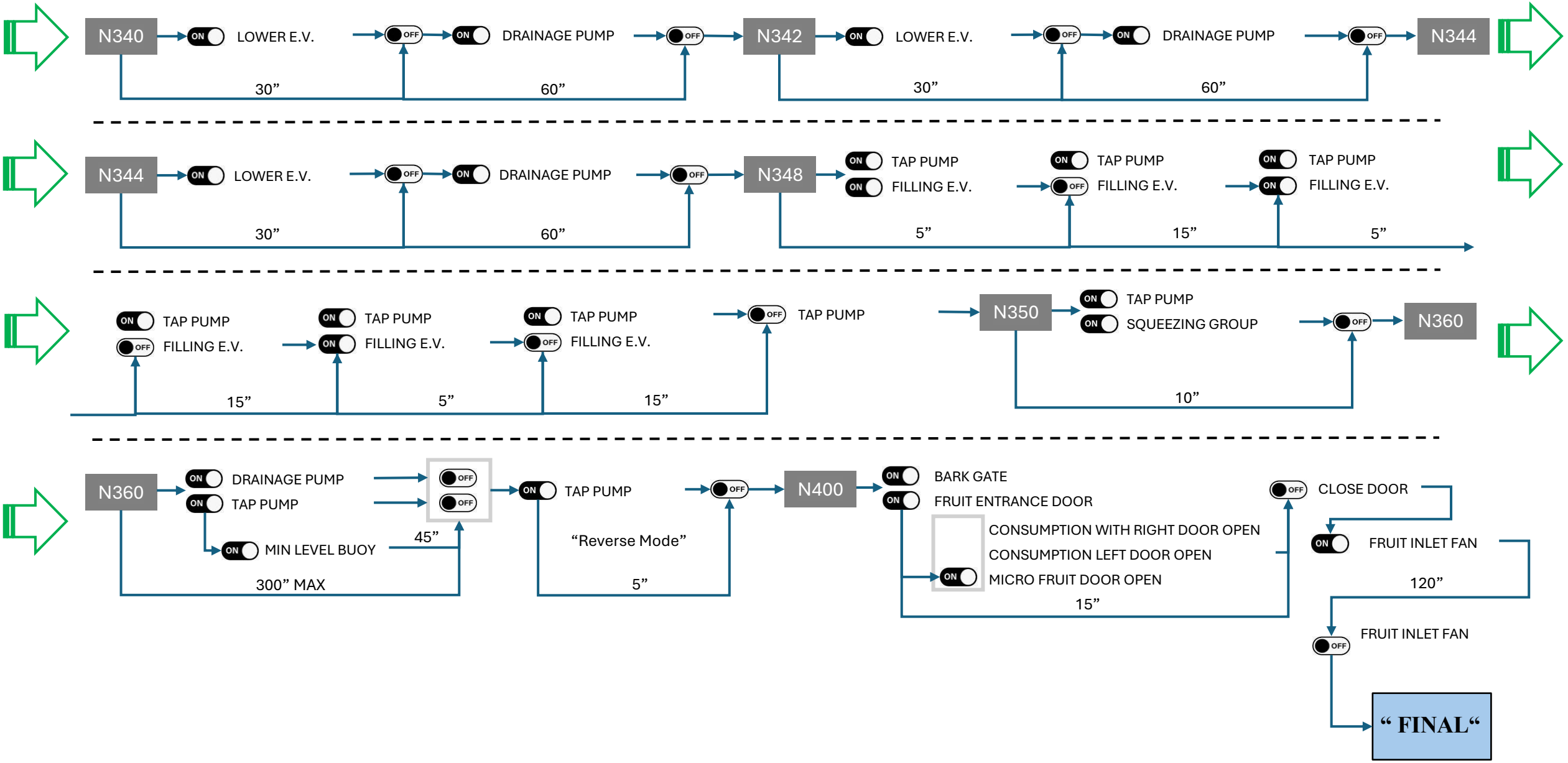
ZC CLEANING PROCESS




N180
RECIRCULATING PUMP
ENDURANCE
60”
N190
RECIRCULATING PUMP
ENDURANCE
SQUEEZING GROUP
2”
OFF
N200
RECIRCULATING PUMP
ENDURANCE
60”
N210
N210
RECIRCULATING PUMP
ENDURANCE
SQUEEZING GROUP
2”
OFF
N220
RECIRCULATING PUMP
ENDURANCE
60”
N230
RECIRCULATING PUMP
ENDURANCE
SQUEEZING GROUP
2”
OFF
N240
N240
RECIRCULATING PUMP
ENDURANCE
60”
N250
RECIRCULATING PUMP
ENDURANCE
SQUEEZING GROUP
3600” MAX
RECIRCULATING PUMP
ENDURANCE
SQUEEZING GROUP
SWEEPER
TAP PUMP
(T ≥ 51.4ºC)
60”
RECIRCULATING PUMP
ENDURANCE
SQUEEZING GROUP
SWEEPER
OFF
TAP PUMP
3600” MAX
RECIRCULATING PUMP
ENDURANCE
SQUEEZING GROUP
SWEEPER
TAP PUMP
(T ≥ 61.9ºC)
60”
RECIRCULATING PUMP
ENDURANCE
SQUEEZING GROUP
SWEEPER
OFF
TAP PUMP
3600” MAX
RECIRCULATING PUMP
ENDURANCE
SQUEEZING GROUP
SWEEPER
TAP PUMP
(T > 72ºC)
(T < 70ºC)
OFF
ON
(70ºC < T < 72ºC) – 900”
N260


N260
RECIRCULATING PUMP
SQUEEZING GROUP
SWEEPER
30”
N270
RECIRCULATING PUMP
SQUEEZING GROUP
10”
N280
SQUEEZING GROUP
10”
N300
N300
DRAINAGE PUMP
TAP PUMP
MIN LEVEL BUOY
45”
300” MAX
N310
LOWER EV
5”
N320
SQUEEZING GROUP
FILLING ELECTROVALVE
MAX LEVEL BUOY
5”
90” MAX
N330
N330
SQUEEZING GROUP
RECIRCULATING PUMP
SWEEPER
60”
SQUEEZING GROUP
RECIRCULATING PUMP
SWEEPER
TAP PUMP
60”
SQUEEZING GROUP
SWEEPER
TAP PUMP
DRAINAGE PUMP
MIN LEVEL BUOY
45”
300” MAX
N332
N332
SQUEEZING GROUP
FILLING E.V.
MAX LEVEL BUOY
5”
90” MAX
N334
G. SQUEEZED
B. RECIRCULATED
SWEEPER
60”
G. SQUEEZED
B. RECIRCULATED
SWEEPER
TAP PUMP
60”
G.EXPRESSED
SWEEPER
TAP PUMP
DRAINAGE PUMP
MIN LEVEL BUOY
45”
300” MAX
N340


N340
ON
LOWER E.V.
OFF
ON
DRAINAGE PUMP
OFF
30”
60”
N342
ON
LOWER E.V.
OFF
ON
DRAINAGE PUMP
OFF
30”
60”
N344
N344
ON
LOWER E.V.
OFF
ON
DRAINAGE PUMP
OFF
30”
60”
N348
ON
TAP PUMP
ON
FILLING E.V.
5”
ON
TAP PUMP
OFF
FILLING E.V.
15”
ON
TAP PUMP
ON
FILLING E.V.
5”
ON
TAP PUMP
OFF
FILLING E.V.
15”
OFF
TAP PUMP
ON
TAP PUMP
ON
FILLING E.V.
5”
ON
TAP PUMP
OFF
FILLING E.V.
15”
N350
ON
TAP PUMP
ON
SQUEEZING GROUP
OFF
10”
N360
N360
ON
DRAINAGE PUMP
ON
TAP PUMP
ON
MIN LEVEL BUOY
OFF
OFF
45”
300” MAX
ON
TAP PUMP
OFF
“Reverse Mode”
5”
N400
ON
BARK GATE
ON
FRUIT ENTRANCE DOOR
ON
CONSUMPTION WITH RIGHT DOOR OPEN
CONSUMPTION LEFT DOOR OPEN
MICRO FRUIT DOOR OPEN
15”
OFF
CLOSE DOOR
ON
FRUIT INLET FAN
120”
OFF
FRUIT INLET FAN
“ FINAL“