PHASE	PHASE TIME	STATE	ACTIONS	HYGIENE PHASE
N20	30" 10"	ON ON ON	SQUEEZER GROUP SWEEPER BRAKE	REMOVE PEELS
N30		ON - CLOSE ON - CLOSE	PEELS GATES ENTRANCE DOOR ORANGES	CAPSULE CLOSURE
N90	90" MAX	ON to BUOY MAX + 5" ON	UPPER ELECTROVALVE SQUEEZER GROUP	PREWASH
N100	15"	ON ON ON ON	DETERGENT PUMP SQUEEZER GROUP SWEEPER PUMP RECIRCULATED	PREWASH
N110	900"	ON ON ON	SQUEEZER GROUP SWEEPER PUMP RECIRCULATED	PREWASH
N140	300" MAX	ON to BUOY MIN + 45" ON	PUMP DRAIN TAP PUMP	PREWASH
N160	90" MAX	ON to BUOY MAX + 5" ON ON	UPPER ELECTROVALVE SQUEEZER GROUP SWEEPER	WASHING
N170	15"	ON ON	DETERGENT PUMP PUMP RECIRCULATED	WASHING
N180	60"	ON ON	PUMP RECIRCULATED RESISTANCE	WASHING
N190	2"	ON ON ON	PUMP RECIRCULATED RESISTANCE SQUEEZER GROUP	WASHING
N200	60"	ON ON	PUMP RECIRCULATED RESISTANCE	WASHING
N210	1"	ON ON ON	PUMP RECIRCULATED RESISTANCE SQUEEZER GROUP	WASHING
N220	60"	ON ON	PUMP RECIRCULATED RESISTANCE	WASHING
N230	2"	ON ON ON	PUMP RECIRCULATED RESISTANCE SQUEEZER GROUP	WASHING
N240	60"	ON ON ON	PUMP RECIRCULATED RESISTANCE SQUEEZER GROUP	WASHING
N250	3600" MAX	ON ON ON	PUMP RECIRCULATED RESISTANCE SQUEEZER GROUP	WASHING
	TEMPERATURE BETWEEN 51.4°C FOR 60"	ON ON ON ON ON	PUMP RECIRCULATED RESISTANCE SQUEEZER GROUP SWEEPER TAP PUMP	WASHING
	3600" MAX	ON ON ON ON	PUMP RECIRCULATED RESISTANCE SQUEEZER GROUP SWEEPER	WASHING
	TEMPERATURE BETWEEN 61.9°C FOR 60"	ON ON ON ON ON	PUMP RECIRCULATED RESISTANCE SQUEEZER GROUP SWEEPER TAP PUMP	WASHING
	3600" MAX	ON ON ON ON	PUMP RECIRCULATED RESISTANCE SQUEEZER GROUP SWEEPER	WASHING
	TEMPERATURE BETWEEN 70-72°C FOR 900"	ON ON OFF ON ON	PUMP RECIRCULATED RESISTANCE T < 70°C RESISTANCE T >= 72°C SQUEEZER GROUP SWEEPER	WASHING
N260	30"	ON ON ON	PUMP RECIRCULATED SWEEPER SQUEEZER GROUP	WASHING
N270	10"	ON ON	PUMP RECIRCULATED SQUEEZER GROUP	WASHING
N280	10"	ON	SQUEEZER GROUP	WASHING
N300	300" MAX	ON to BUOY MIN + 45" ON	PUMP DRAIN TAP PUMP	WASHING

N310	5"	ON	LOWER ELECTROVALVE	RINSE
N320	90" MAX	ON to BUOY MAX + 5" ON	UPPER ELECTROVALVE SQUEEZER GROUP	RINSE
N330	60"	ON ON ON	PUMP RECIRCULATED SWEEPER SQUEEZER GROUP	RINSE
	60"	ON ON ON	PUMP RECIRCULATED SQUEEZER GROUP TAP PUMP	RINSE
	300" MAX	ON to BUOY MIN + 45" ON ON ON	PUMP DRAIN TAP PUMP SQUEEZER GROUP SWEEPER	RINSE

N332	90"	ON to BUOY MAX + 5" ON	UPPER ELECTROVALVE SQUEEZER GROUP	RINSE
N334	60"	ON ON ON	PUMP RECIRCULATED SWEEPER SQUEEZER GROUP	RINSE
	60"	ON ON ON ON	PUMP RECIRCULATED SWEEPER SQUEEZER GROUP TAP PUMP	RINSE
	300" MAX	ON to BUOY MIN + 45" ON ON ON	PUMP DRAIN TAP PUMP SQUEEZER GROUP SWEEPER	RINSE

N340	30"	ON	LOWER ELECTROVALVE	BOTTOM CLEANING
	60"	ON	DRAIN PUMP	BOTTOM CLEANING
N342	30"	ON	LOWER ELECTROVALVE	BOTTOM CLEANING
	60"	ON	DRAIN PUMP	BOTTOM CLEANING
N344	30"	ON	LOWER ELECTROVALVE	BOTTOM CLEANING
	60"	ON	DRAIN PUMP	BOTTOM CLEANING

N348	5"	ON ON	UPPER ELECTROVALVE TAP PUMP	TRAY CLEANING
	15"	ON	TAP PUMP	TRAY CLEANING
	5"	ON ON	UPPER ELECTROVALVE TAP PUMP	TRAY CLEANING
	15"	ON	TAP PUMP	TRAY CLEANING
	5"	ON ON	UPPER ELECTROVALVE TAP PUMP	TRAY CLEANING
	15"	ON	TAP PUMP	TRAY CLEANING

N350	10"	ON ON	SQUEEZER GROUP TAP PUMP	FINAL PHASE
N360	300" MAX 5" (BACKWARDS)	ON + 45" ON ON	DRAIN PUMP TAP PUMP TAP PUMP	FINAL PHASE
N400	15"	ON - OPEN ON - OPEN	PEELS GATES ENTRANCE DOOR ORANGES	FINAL PHASE
	120"	ON	FRUIT INLET FAN	FINAL PHASE